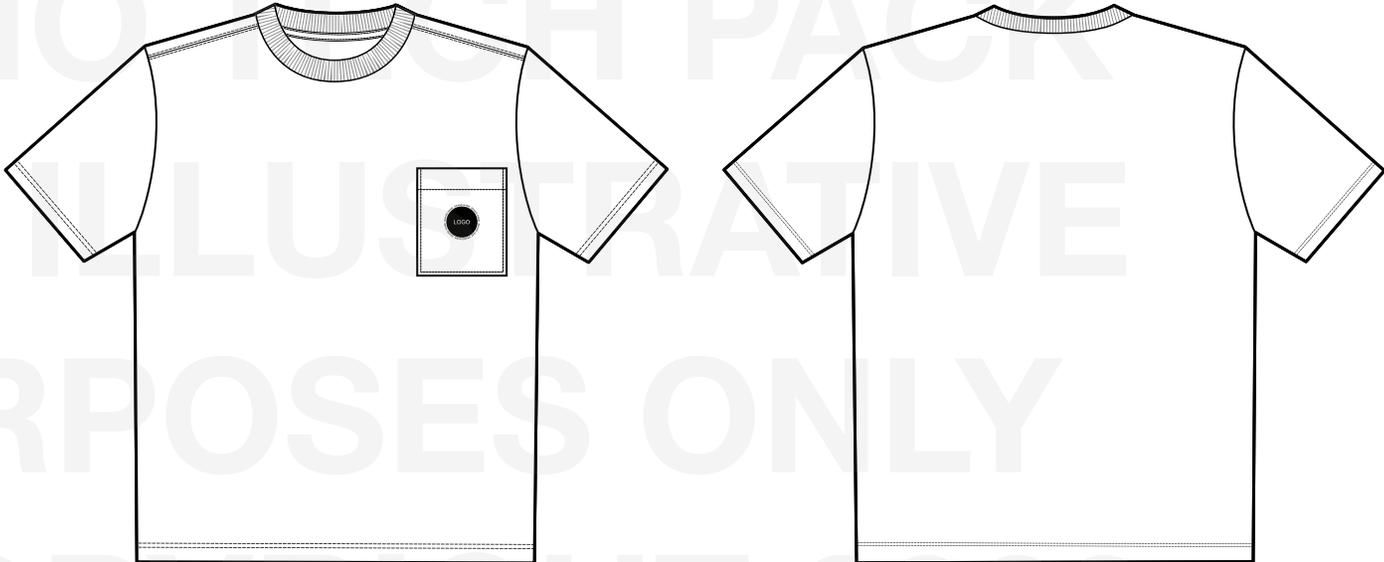


BRAND: BRAND	DESIGNER: DESIGNER	DESCRIPTION: MEN'S TOP
SEASON: N/A	DATE: YYYY.MM.DD	MAIN FABRIC: SINGLE JERSEY
STYLE NAME: MENS T-SHIRT SHORT SLEEVE	STYLE #: M1005	SIZE RANGE & [SAMPLE SIZE]: XS S [M] L XL

FABRIC SWATCH	SKETCH
	

REVISION HISTORY			
KEY	PAGES	DATE	SUMMARY
ORIGINAL TECH PACK	1-21	YYYY.MM.DD	
1ST SAMPLE REVISIONS	22-23		
2ND SAMPLE REVISIONS			

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BRAND: BRAND

DESIGNER: DESIGNER

DESCRIPTION: MEN'S TOP

SEASON: N/A

DATE: YYYY.MM.DD

MAIN FABRIC: SINGLE JERSEY

STYLE NAME: MENS T-SHIRT SHORT SLEEVE

STYLE #: M1005

SIZE RANGE & [SAMPLE SIZE]: XS S [M] L XL

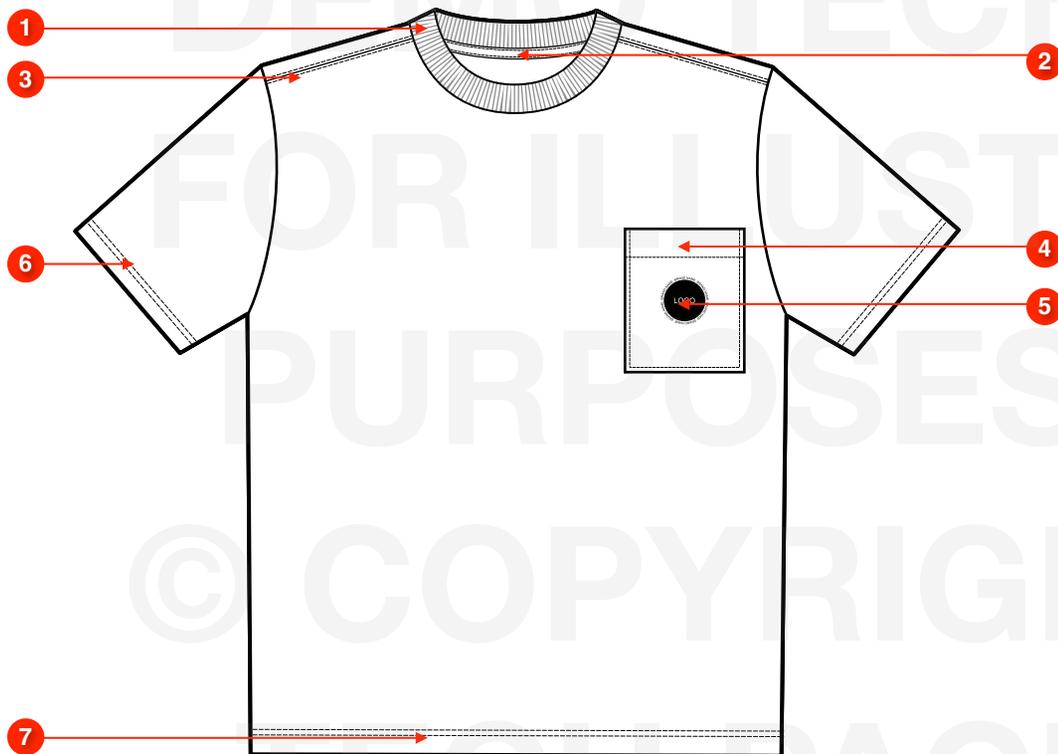
BILL OF MATERIALS

#	ITEM	DESCRIPTION	COLOR	CODE	QTY	SUPPLIER
A	MAIN FABRIC	COTTON JERSEY 18/1, 100% COTTON, 220 GSM	SEE PAGE 4			FTY SOURCE
B	NECK BAND	1 X 1 RIB, 100% COTTON, 220 GSM	MATCH TO FABRIC			FTY SOURCE
C	TOP THREAD	SPUN POLYESTER, 100% POLYESTER, T-21	MATCH TO FABRIC		1	FTY SOURCE
D	BOTTOM LOOPER THREAD	SPUN POLYESTER, 100% POLYESTER, T-21	MATCH TO FABRIC		1	FTY SOURCE

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STYLE NAME: MENS T-SHIRT SHORT SLEEVE	STYLE #: M1005	SIZE RANGE & [SAMPLE SIZE]: XS S [M] L XL

FRONT

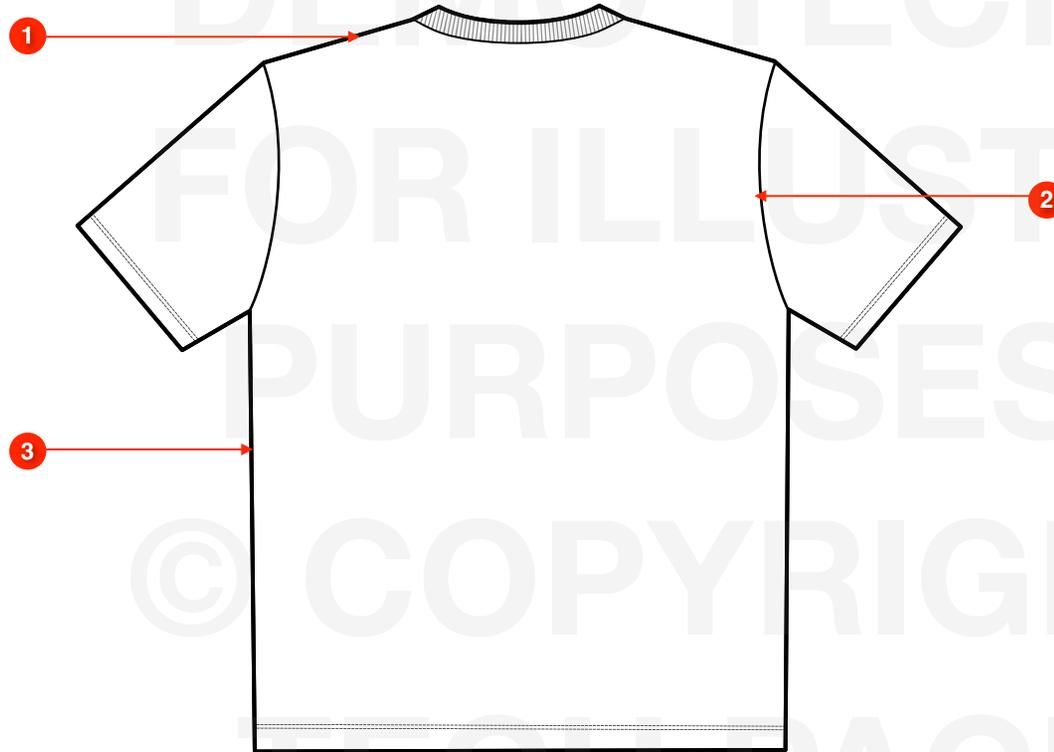


- 1 1 X 1 RIB AT NECK BAND, 514 OVEREDGE STITCH
- 2 BACK NECK TAPE, SELF FABRIC IN CONTRAST COLOR, 406 COVERSTITCH
- 3 DROP SHOULDER, 406 COVERSTITCH
- 4 APPLIED CHEST POCKET, SELF FABRIC, 301 LOCKSTITCH
- 5 PRINTED LOGO, SEE PAGE 6 FOR DETAILS
- 6 SLEEVE HEM, 406 COVERSTITCH. 0.6CM WIDTH, 2CM FOLD
- 7 SWEEP HEM, 406 COVERSTITCH. 0.6CM WIDTH, 2CM FOLD

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STYLE NAME: MENS T-SHIRT SHORT SLEEVE	STYLE #: M1005	SIZE RANGE & [SAMPLE SIZE]: XS S [M] L XL

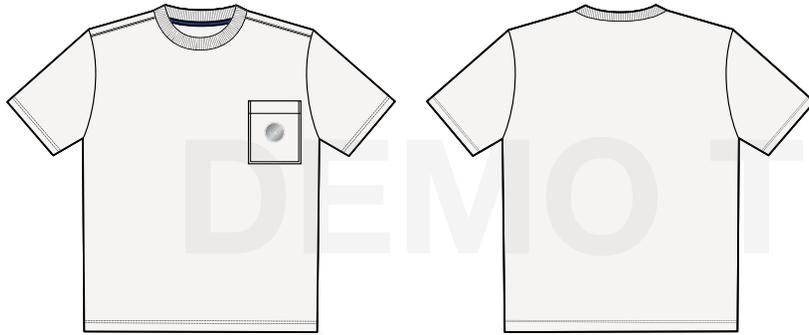
BACK



- 1 SHOULDER SEAM, 514 STITCH
- 2 ARMHOLE SEAM, 514 STITCH
- 3 SIDE SEAM, 514 STITCH

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SEASON: N/A	DATE: YYYY.MM.DD	MAIN FABRIC: SINGLE JERSEY
STYLE NAME: MENS T-SHIRT SHORT SLEEVE	STYLE #: M1005	SIZE RANGE & [SAMPLE SIZE]: XS S [M] L XL



BODY

PANTONE 11-0601 TCX
Bright White

BACK NECK TAPE & HEM LABEL THREAD

PANTONE 19-3952 TCX
Surf the Web

BODY

PANTONE 19-0303 TCX
Jet Black

BACK NECK TAPE & HEM LABEL THREAD

PANTONE 19-1762 TCX
Crimson



BODY

PANTONE 19-1762 TCX
Crimson

BACK NECK TAPE & HEM LABEL THREAD

PANTONE 19-0303 TCX
Jet Black

BODY

Star Print

BACK NECK TAPE & HEM LABEL THREAD

PANTONE 11-0601 TCX
Bright White

THE PANTONE® REFERENCE NUMBERS ARE FROM THE PANTONE FASHION + HOME COLOR SYSTEM. THE COLORS SHOWN HERE ARE SIMULATIONS, WHICH MAY NOT MATCH THE PANTONE® COLOR STANDARDS. PLEASE USE THE CORRESPONDING PANTONE® FASHION + HOME PUBLICATIONS FOR ACCURATE COLOR.

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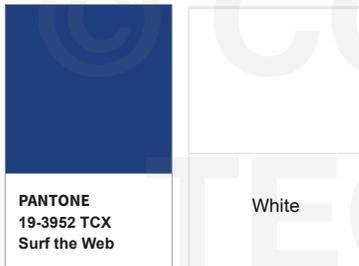
BRAND: THE BRAND NAME	DESIGNER: CLIENT NAME HERE	DESCRIPTION: WOMENS JACKET
SEASON: SS18	DATE: MM/DD/YYYY	MAIN FABRIC: FABRIC TYPE
STYLE NAME: STYLE NAME HERE	STYLE #: 11234	SIZE RANGE & [SAMPLE SIZE]: 4 6 8 [10] 12 14 16

REPEAT PRINT TILE



GARMENT SKETCH

TYPE: DIGITAL PRINT
DIMENSIONS: 10" WIDE X 10" HIGH
COLORS:



*** PLEASE USE THE SEPARATE GRAPHICS FILES SENT FOR THE ACTUAL ARTWORK/GRAPHICS/LOGOS. ARTWORK SHOWN NOT ACTUAL SIZE.

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BRAND: THE BRAND NAME	DESIGNER: CLIENT NAME HERE	DESCRIPTION: WOMENS JACKET
SEASON: SS18	DATE: MM/DD/YYYY	MAIN FABRIC: FABRIC TYPE
STYLE NAME: STYLE NAME HERE	STYLE #: 11234	SIZE RANGE & [SAMPLE SIZE]: 4 6 8 [10] 12 14 16

LOGO



GARMENT SKETCH



TYPE: FOIL PRINT
DIMENSIONS: 2" WIDE X 2" HIGH
PLACEMENT: CENTER OF CHEST POCKET
COLORS: SILVER

*** PLEASE USE THE SEPARATE GRAPHICS FILES SENT FOR THE ACTUAL ARTWORK/GRAPHICS/LOGOS. ARTWORK SHOWN NOT ACTUAL SIZE.

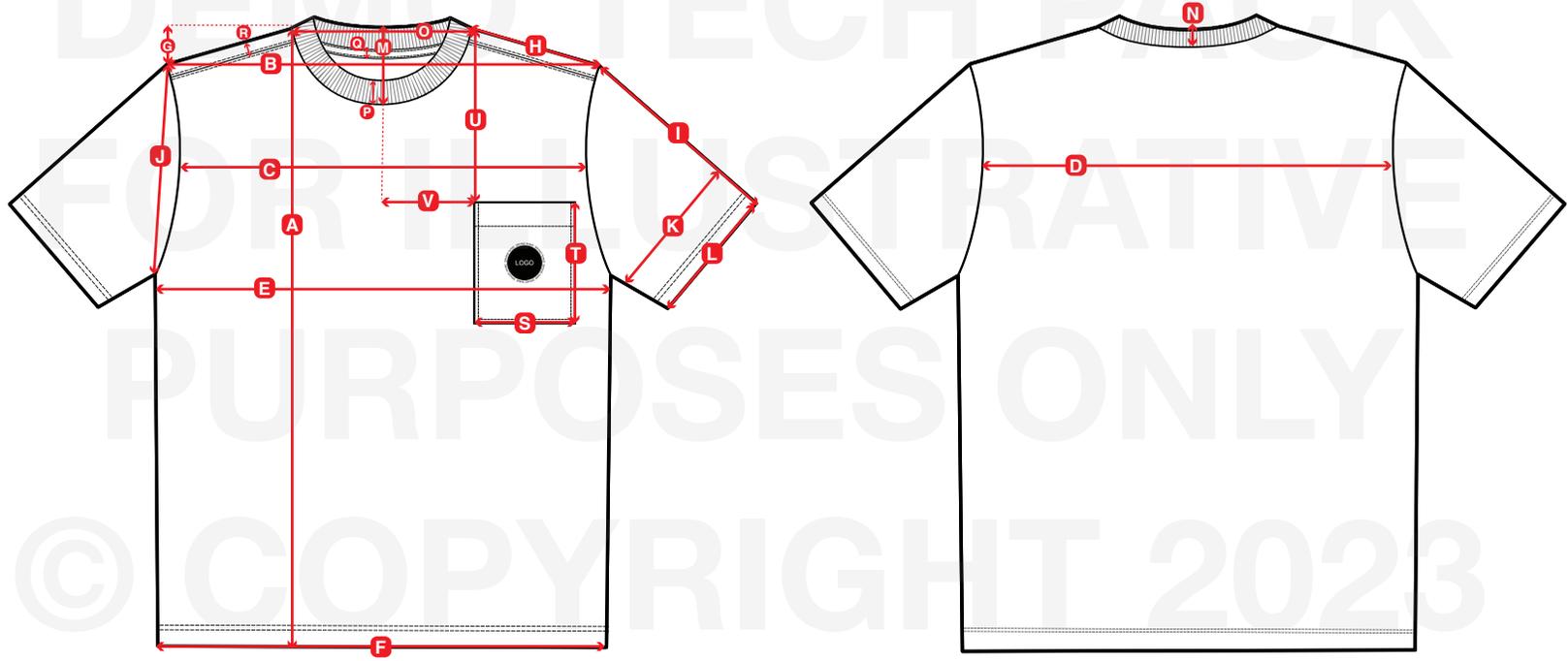
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BRAND: BRAND		DESIGNER: DESIGNER			DESCRIPTION: MEN'S TOP		
SEASON: N/A		DATE: YYYY.MM.DD			MAIN FABRIC: SINGLE JERSEY		
STYLE NAME: MENS T-SHIRT SHORT SLEEVE		STYLE #: M1005		SIZE RANGE & [SAMPLE SIZE]: XS S [M] L XL			
POM	MEASUREMENT	XS	S	M	L	XL	TOL +/-
A	BODY LENGTH FROM HPS	27	27 1/2	28	28 1/2	29	3/8
B	ACROSS SHOULDERS	16 3/4	17 3/4	18 3/4	19 3/4	20 3/4	1/4
C	ACROSS FRONT CENTER ARMHOLE	14 3/4	15 3/4	16 3/4	17 3/4	18 3/4	1/4
D	ACROSS BACK CENTER ARMHOLE	15 1/2	16 1/2	17 1/2	18 1/2	19 1/2	1/4
E	CHEST WIDTH (1" BELOW ARMHOLE)	17 3/4	19 3/4	21 3/4	23 3/4	25 3/4	1/2
F	BOTTOM SWEEP	17	19	21	23	25	1/2
G	SHOULDER DROP FROM HPS	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1/8
H	SHOULDER LENGTH	5 1/4	5 1/2	5 3/4	6	6 1/4	1/4
I	SLEEVE LENGTH TOP OF ARMHOLE	8 1/2	9	9 1/2	10	10 1/2	1/4
J	ARMHOLE STRAIGHT	8 1/4	9	9 3/4	10 3/4	11 3/4	1/4
K	MUSCLE WIDTH (1" BELOW ARMHOLE)	7	7 1/2	8	8 1/2	9	1/4
L	SLEEVE OPENING WIDTH	6 1/4	6 3/4	7 1/4	7 3/4	8 1/4	1/4
M	NECK WIDTH	6 3/4	7 1/4	7 3/4	8 1/4	8 3/4	1/8
N	FRONT NECK DROP	3	3 1/4	3 1/2	3 3/4	4	1/8
O	BACK NECK DROP	3/4	7/8	1	1 1/8	1 1/4	1/8
P	NECK BINDING	1	1	1	1	1	1/8
Q	BACK NECK SEAM TAPE	3/8	3/8	3/8	3/8	3/8	1/16
R	SHOULDER SEAM FORWARD	3/4	3/4	3/4	3/4	3/4	1/8
S	APPLIED POCKET WIDTH	5	5	5	5	5	1/8
T	APPLIED POCKET HEIGHT	6	6	6	6	6	1/8
U	POCKET PLACEMENT FROM HPS	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2	1/8
V	POCKET PLACEMENT FROM CF	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2	1/8

ALL ABOVE MEASUREMENTS ARE IN INCHES AND TAKEN FLAT (EXCEPT FOR ***) ~ IT IS RECOMMENDED THAT ALL SIZES ARE SAMPLED BEFORE PRODUCTION

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STYLE NAME: MENS T-SHIRT SHORT SLEEVE	STYLE #: M1005	SIZE RANGE & [SAMPLE SIZE]: XS S [M] L XL



FRONT

BACK

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